



iWELD MMA-400S 320A WELDER – 380/525V

Description



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The iWELD MMA-400S is a 320A 380/525V three phase, dual voltage, stick electrode welding machine which is designed on and manufactured to the latest digital inverter technology. It is compact, light weight with a single PCB allowing for easy mobility. The MMA-400S inverter machine ensures a clean, high quality weld and excels in basic and rutile electrode welding. Professional and DIY users can experience the built-in characteristics of anti-stick, hot-start and arc force. The VRD is an added safety function keeping the output voltage low when the machine is not in use.

ACCESSORIES

- Earth clamp cable kit.
- Electrode holder cable kit.

OPTIONAL EXTRAS

- TIG torch and argon flowmeter.

SPECIFICATION

PRODUCT CODE**DESCRIPTION**

IW-MMA400S

MODEL

MMA400S

RATED POWER SUPPLY INPUT

380V/525V±15% THREE PHASE

DUTY CYCLE 40°C @ 10 MINUTES

60% @ 320A

OPEN CIRCUIT VOLTAGE

WITHOUT VRD (68V) ? WITH VI

WELDING CURRENT RANGE

20 – 320A

ELECTRODE SIZE

2.0 – 6.0mm

DIMENSIONS(MM) AND NET WEIGHT(KG)

480 x 233 x 355mm ? 12KG

Product Category

1. iWeld Machines
2. MMA Welding Machines

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