


iWELD MMA-400S 320A WELDER – 380/525V

**Description**

# iWELD MMA-400S 320A WELDER – 380/525V




The iWELD MMA-400S is a 320A 380/525V three phase, dual voltage, stick electrode welding machine which is designed on and manufactured to the latest digital inverter technology. It is compact, light weight with a single PCB allowing for easy mobility. The MMA-400S inverter machine ensures a clean, high quality weld and excels in basic and rutile electrode welding.  Professional and DIY users can experience the built-in characteristics of anti-stick, hot-start and arc force. The VRD is an added safety function keeping the output voltage low when the machine is not in use.

## ACCESSORIES

- Earth clamp cable kit.
- Electrode holder cable kit.

## OPTIONAL EXTRAS

- TIG torch and argon flowmeter.

## SPECIFICATION

| | |
|---|---|
| **PRODUCT CODE** | IW-MMA400S |
| **MODEL** | MMA400S |
| **RATED POWER SUPPLY INPUT** | 380V/525V±15% THREE PHASE DUAL VOLTAGE |
| **DUTY CYCLE 40°C @ 10 MINUTES** | 60% @ 320A |
| **OPEN CIRCUIT VOLTAGE** | WITHOUT VRD (68V)  ?  WITH VRD (? 15V) |
| **WELDING CURRENT RANGE** | 20 – 320A |
| **ELECTRODE SIZE** | 2.0 – 6.0mm |
| **DIMENSIONS(MM) AND NET WEIGHT(KG)** | 480 x 233 x 355mm  ? 12KG |

## DESCRIPTION

**Product Category**

1. iWeld Machines
2. MMA Welding Machines

**Date Created**
02 Nov 2025