

TAURUS 2209 STAINLESS STEEL MIG WIRE

Description

The TAURUS 2209 is used for welding duplex stainless steels such as 2205 and 2304. It can also be used for welding duplex stainless steels to carbon steel. It is used for MIG/MAG welding.

WELDING POSITIONS

- Downhand
- Horizontal flat
- Horizontal vertical
- Vertical up
- Overhead

AVAILABLE IN

- 1.2mm – 15kg spool pack

CLASSIFICATIONS

- AWS A5.9 ER2209
- EN ISO 14343-A G 22 9 3 N L
- EN ISO 14343-B 2209

COMPOSITION	%
Carbon	0.012
Manganese	1.5
Silicon	0.5
Phosphorous	0.017
Sulphur	0.0007
Chromium	23
Nickel	8.6
Molybdenum	3.2
Copper	0.09
Ferrite number	55

MECHANICAL	AS WELDED
Tensile strength	770 MPa
Yield strength	550 MPa
Elongation	30 %

Product Category

1. Consumables
2. Mig Wire
3. Stainless Steel

Date Created
03 Nov 2025