



TAURUS 2209 STAINLESS STEEL MIG WIRE

Description

The TAURUS 2209 is used for welding duplex stainless steels such as 2205 and 2304. It can also be used for welding duplex stainless steels to carbon steel. It is used for MIG/MAG welding.

WELDING POSITIONS

- Downhand
- Horizontal flat
- Horizontal vertical
- Vertical up
- Overhead

AVAILABLE IN

- 1.2mm – 15kg spool pack

CLASSIFICATIONS

- AWS A5.9 ER2209
- EN ISO 14343-A G 22 9 3 N L
- EN ISO 14343-B 2209

COMPOSITION

	%
Carbon	0.012
Manganese	1.5
Silicon	0.5
Phosphorous	0.017
Sulphur	0.0007
Chromium	23
Nickel	8.6
Molybdenum	3.2
Copper	0.09
Ferrite number	55

MECHANICAL

Tensile strength

Yield strength

Elongation

AS WELDED

770 MPa

550 MPa

30 %

Product Category

1. Consumables
2. Mig Wire
3. Stainless Steel

Date Created

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