

TAURUS 2209 STAINLESS STEEL TIG RODS

Description

The TAURUS TIG 2209 is used for welding duplex stainless steels such as 2205 and 2304. It can also be used for welding duplex stainless steels to carbon steel. It is used for TIG welding.

WELDING POSITIONS

- Downhand
- Horizontal flat
- Horizontal vertical
- Vertical up
- Overhead

AVAILABLE IN

- 1.6mm – 5kg pack
- 2.4mm – 5kg pack

CLASSIFICATIONS

- AWS A5.9 ER2209
- EN ISO 14343-A : W 22 9 3 N L

COMPOSITION	%
Carbon	0.01
Manganese	1.5
Silicon	0.5
Nitrogen	0.17
Chromium	22.7
Nickel	8.5
Molybdenum	3.2
Ferrite number	55

MECHANICAL	AS WELDED

Tensile strength	765 MPa
Yield strength	600 MPa
Elongation	28 %

Product Category

1. Consumables
2. Stainless Steel
3. Tig Rods

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