



TAURUS 2209 STAINLESS STEEL TIG RODS

Description

The TAURUS TIG 2209 is used for welding duplex stainless steels such as 2205 and 2304. It can also be used for welding duplex stainless steels to carbon steel. It is used for TIG welding.

WELDING POSITIONS

- Downhand
- Horizontal flat
- Horizontal vertical
- Vertical up
- Overhead

AVAILABLE IN

- 1.6mm – 5kg pack
- 2.4mm – 5kg pack

CLASSIFICATIONS

- AWS A5.9 ER2209
- EN ISO 14343-A : W 22 9 3 N L

COMPOSITION

%

Carbon	0.01
Manganese	1.5
Silicon	0.5
Nitrogen	0.17
Chromium	22.7
Nickel	8.5
Molybdenum	3.2
Ferrite number	55

MECHANICAL

Tensile strength
Yield strength
Elongation

AS WELDED

765 MPa
600 MPa
28 %

Product Category

1. Consumables
2. Stainless Steel
3. Tig Rods

Date Created

03 Nov 2025