



TAURUS BBR BRONZE BRAZING GAS RODS

Description

BRAZING / WELDING PARAMETERS

Process	Oxygen – Acetylene
Flame setting	Base metal depended

COMPOSITION

	%
Copper	56 – 60
Manganese	0.01 – 0.5
Silicon	0.04 – 0.15 Max
Iron	0.25 – 1.2
Tin	0.8 – 1.1

Zinc

Balance

MECHANICAL PROPERTIES

Melting Range

Tensile strength

Hardness

Product Category

1. CCR and BBR
2. Gas Rods

Date Created

06 Aug 2025

AS WELDED

860 °C

± 440 MPa

± 120 HB