

TAURUS CCR COPPER COATED GAS RODS

Description

BRAZING / WELDING PARAMETERS	
Process	Oxygen – Acetylene
Flame setting	Neutral
Flux required	None

COMPOSITION	%
Carbon	0.04 – 0.15
Manganese	0.35 – 0.60
Silicon	0.03 Max
Sulphur	0.035 Max

Phosphorous	0.04
Copper	0.35 Max

MECHANICAL PROPERTIES	**AS WELDED**
Melting Range	1490 °C
Tensile strength	± 386 MPa
Hardness	± 120 HB

Product Category

1. CCR and BBR
2. Consumables
3. Gas Rods

Date Created
06 Aug 2025