

TAURUS BBR FLUX COATED BRONZE BRAZING GAS RODS

Description

BRAZING / WELDING PARAMETERS	
Process	Oxygen – Acetylene
Flame setting	Base metal depended

COMPOSITION	**%**
Copper	56 – 60
Manganese	0.01 – 0.5
Silicon	0.04 – 0.15 Max
Iron	0.25 – 1.2
Tin	0.8 – 1.1

Zinc	Balance

MECHANICAL PROPERTIES	**AS WELDED**
Melting Range	860 °C
Tensile strength	± 440 MPa
Hardness	± 120 HB

Product Category

1. Consumables
2. CCR and BBR
3. Gas Rods

Date Created
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