



TAURUS ER100S-G HIGH TENSILE MIG WIRES

Description

TAURUS MIG WIRE ER100S-G is a low-alloy steel welding wire containing nickel, molybdenum and vanadium. The wire, which is copper coated, is suitable for use in all positions. TAURUS MIG WIRE ER100S-G is recommended for welding a range of fine grained structural steels and low-alloy quenched and tempered steels having an ultimate tensile strength of up to 930 MPa. Argon based shielding gases are recommended.

WELDING POSITIONS

- Downhand
- Horizontal flat
- Horizontal vertical
- Vertical up
- Overhead

CLASSIFICATIONS

AWS A5.28 ER100S-G

EN ISO 16834-A W 69 4M3Ni1 CrMo

EN ISO 16834-B W 76 A 4M N4M2 (nearest)

AVAILABLE IN

- 1.0mm – 15kg spool
- 1.2mm – 15kg spool
- 1.6mm – 15kg spool

COMPOSITION

	%
Carbon	0.08 – 0.1
Manganese	1.6 – 1.8
Silicon	0.5 – 0.7
Sulphur	0.018 Max
Phosphorous	0.15 Max
Chromium	0.3 – 0.4
Nickel	1.4 – 1.6
Molybdenum	0.25 – 0.3

Copper	0.35 Max
Vanadium	0.09 – 1.11

MECHANICAL

Tensile strength
0.2% Proof stress
% Elongation on 50 mm
Charpy V-Notch at -40°C

AS WELDED

> 690 MPa
> 770 MPa
>17
> 47 J

Product Category

1. Consumables
2. Mig Wire
3. Mild Steel

Date Created

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